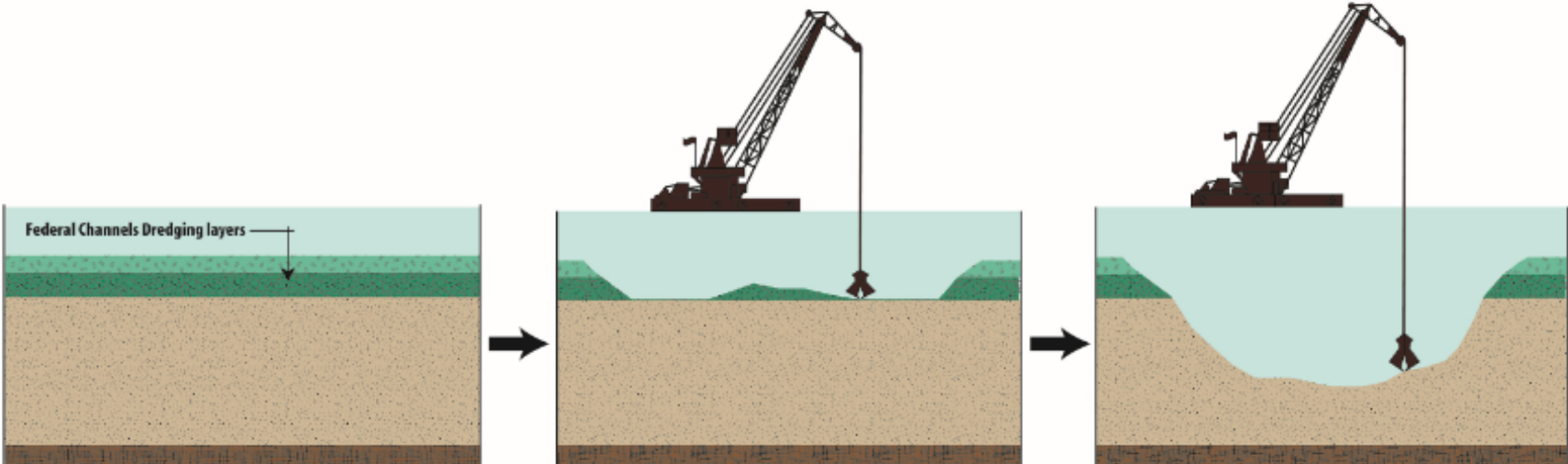


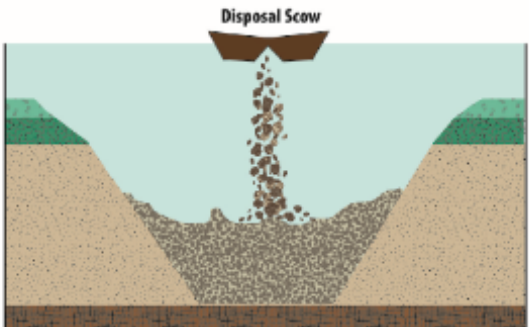
In-Harbor Placement Construction Process



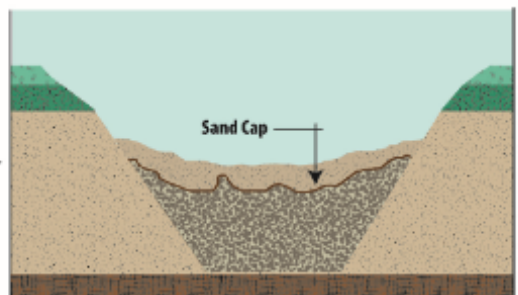
1. Existing Conditions

2. Federal Channels Dredging

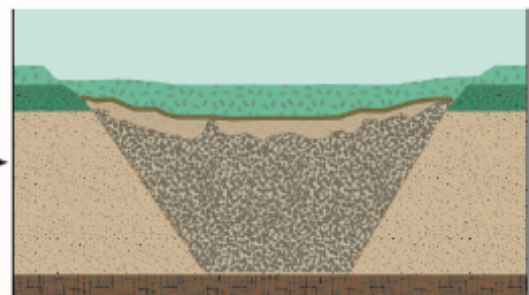
3. Excavate CAD (Nearshore Disposal)



4. Unsuitable Material Placement



5. Interim Cap Placement



6. Additional Material Placement and Final Cap